March 10, 2016

To:      Special Project Committee
From:      Chris Leiner, Director of Parks & Maintenance

SUBJECT:   Framing Material Selection Liza’s Gazebo at Henry J. Kalk Park

Committee Members,

Per the request made by the Chairman of the Special Projects Committee at the February 2, 2016 Special Projects Committee meeting, I asked Hitchcock Design Group to provide a comparison of gazebo framing materials. The comparison exercise related to the steel framed gazebo manufactured by ICON Shelter Systems and the wood framed gazebo manufactured by Amish Design Shelters.

Hitchcock Design reached out to each manufacturer to compare the products. A detailed questionnaire covered topics such as; material life, long-term maintenance costs, municipal application and estimated lifespan. After the information gathering process, Hitchcock Design recommended the steel framed gazebo manufactured by ICON Shelter Systems for several reasons.

1. Amish Design Shelters are not used in the commercial/municipal setting.
2. The wood shelter will cause the Park District to incur higher long-term maintenance costs associated with routine repainting of the wood columns.
3. The estimated lifespan of the ICON shelter is 35 years versus the 25 year estimated lifespan of the Amish Design shelter.
4. The number of shelters/similar products installed in the Chicago/Northern Illinois/Indiana area. ICON Shelter Systems reports the number installed in the 100s. Amish Design has installed one shelter of similar character in Freeburg Illinois.

Cassandra Rice, the Project Designer with Hitchcock Design Group will be attending the March 11, 2016 Special Projects Committee meeting to further discuss and explain the results of the gazebo framing survey completed by Hitchcock Design.

Chris Leiner
Director of Parks & Maintenance
ICON Design Innovations

“Imagine beyond the status quo.” In 2004, ICON’s inaugural year, that was their mantra. They set out to do things differently.

In 2005 they introduced a line of shelters designed in an architectural motif - The Craftsman Series™. These shelters soon dominated specifications for projects across the country. To compliment these designs, ICON developed the I-Rock Faux Stone Pedestal Bases.

Clock towers and pedestrian bridges followed. Then in 2009, ICON introduced the first shelter with a live roof, providing architectural shelters with live plant material that reduces run-off and increases green space.

At the NRPA in Houston, TX in 2013, ICON introduced the two story Vista Series™, offering shelters with a view. Next, in 2014, the IRONWORKS Industrial Shelters™ made their debut at the NRPA in Charlotte, NC. I-beams and cross-bracing offer a retro-industrial look for urban areas.

For Outside Architecture in public spaces, there is nothing “status quo” about ICON.
Why Design Matters

Since Vitruvius, designers have been concerned with the relationships of proportion. Here’s an example of why it’s important:

Correct proportions make this shelter balanced and restful.

The wrong overhangs make this shelter appear top-heavy.

Clean connections make a difference in the look of a shelter. Compare these two cupolas from the inside of the shelter:

ICON designers have been producing popular shelters since the early 1990s.

Engineering Excellence

Licensed professional engineers are responsible for the safe design of everything built. One of the partners at ICON is registered in 38 states, and other engineers provide their services to fill out the remaining 12 states and all of Canada’s provinces.

On-staff engineering means you don’t have long waiting times for signed calculations and drawings, and they can be obtained at a lower cost than those provided by outside engineering firms. It also means you can trust your custom design to an experienced design and engineering team with a proven track record.

Every ICON structure is designed to meet the building code for the location of the project. This means you may pay less for the same shelter that would be shipping to a location with higher snow or wind loads. Every structure produced by ICON is value-engineered for your site.

Specialized software utilized by highly trained technicians round out the ICON Engineering Department to ensure that project submittals are sent in a timely manner, and that shop part prints are produced quickly and accurately.

Fabrication: Fit & Finish

It is the details that set manufacturers apart. They are what make your project stand out from all the others. The fit and finish of all the components of a shelter must be exemplary in order for the finished structure to meet the highest standards.

All ICON fabricators, machine operators and welders undergo stringent training, and every welder must be AWS certified in order to produce at the highest level in a controlled environment.

ICON utilizes an ISO certified powder coating process for the finish of most of its steel frame components. This coating system provides superior protection both inside and outside the metal parts. The 8 - 12 mils of thickness is unmatched in the industry, and ensure that your ICON will look good throughout the duration of its use.
Frame Finish Options and Powder Coat Colors

Prime Painted

Factory-priming protects the steel components from corrosion throughout the shipping and erection process. The steel is cleaned to remove loose mill scale, loose rust, loose paint, and other loose detrimental foreign matter. The cleaned steel will then be prime painted with quick dry, lead and chromate free alkyd primer. Finish painting in the field is required.

Hot Dipped Galvanized

The hot-dip galvanizing process produces a zinc coating on steel products by immersion of the material in a bath of molten zinc metal. The steel to be coated is first cleaned to remove all oils, greases, soils, mill scale and rust. Because galvanized steel requires no maintenance for decades, its use in public construction is an efficient use of public funds.

E-Coat and Powder Coat

ICON's premier steel coating is a combination of liquid epoxy primer and two coats of TGIC polyester powder coating. The process is:
1. The steel is shot-blasted to the specification of SSPC-SP10 (shot-blasted to near white condition), removing all oil residue, mill scale, weld spatter and slag.
2. The steel is immersed in zinc phosphate in an eight stage pretreatment process.
3. It is immersed in an electrostatically applied liquid epoxy and coated to a uniform 0.7-0.9 mils. This E-coat totally encapsulates the part, preventing rusting.
4. A double coat of TGIC polyester powder is applied, one coat of color and one clear coating for a final finish that is 8-12 mils thick.

In highly corrosive environments, ICON recommends a hot-dipped zinc galvanizing prior to powder coating. This may produce a less smooth finish once coated.

Powder Coat Colors (Actual colors may vary from printed samples)

- Red Baron
- Dow Black
- Pedestal Gray
- Evenlo White
- Blue Streak
- Dutch Blue
- Witeck Green
- Eastern Green
- Evergreen
- Fern Green
- Fence Brown
- Surrey Beige
- Almond
- Ash Gray
- RAL 1001
- RAL 3005
- RAL 9009
- RAL 5013
- RAL 7002
- RAL 7013
- RAL 8004
- RAL 9001
- RAL 9006
- RAL 9018

ICON can coat your shelter with powders chosen from the RAL color chart at an additional cost. Shown are several RAL colors that have been popular on ICON projects recently. Actual colors may vary from printed samples.
24-gauge galvalume roof panels with a Kynar 500 paint finish. Multi-Rib and Mega-Rib are 36" wide panels that are pre-cut in our factory to fit your shelter. Some field adjustment may be necessary for proper fit. Medallion-Lok standing seam roofing is provided uncut to be cut to fit in the field by others. Matching trim in 26 ga. galvalume and fasteners are provided.

**24 Ga. Steel Panels**

4-5/8" thick structural panels (SIPs) that are factory-assembled, factory laminated and cut to fit on the structure. 7/16" OSB, 3-1/2" EPS foam core, and a 5/8" skin of T1-11 siding.

**Pre-Cut SIPs**

2x6 tongue and groove wood roof deck. Western Lodgepole Pine, kiln dried, #2 or better, one edge V'd, one edge grooved. Fascia is cedar plank. T&G requires finish roofing.

**2x6 Tongue and Groove**

Standard Steel Roof Colors (Actual colors may vary from printed samples)

- Ash Gray
- Surrey Beige
- Light Stone
- Sandstone
- Regal White
- Bone White
- Charcoal
- Tudor Brown
- Mansard Brown
- Dark Bronze
- Patrician Bronze
- Medium Bronze
- Brandywine
- Copper Penny
- Evergreen
- Hartford Green
- Teal
- Patina Green
- Roman Blue
- Regal Blue
- Brite Red
- Colonial Red
- Casco Orange
- Silver Metallic
- Sandstone Metallic
- Slate Gray
- Almond
- Galvalume Plus

**Medallion-Lok Standing Seam Profile (S)**

*Note: Roman Blue in Medallion-Lok may incur extra costs. Galvalume Plus is not Kynar 500 coated.*
WARRANTY

ICON Shelter Systems, Inc. Limited Warranty

ICON Shelter Systems, Inc. warrants to the original purchaser of its structures that it will furnish materials free from manufacturing defects and will be structurally sound and can be assembled with normal expertise and tools required and found in the construction industry. The limited warranty is for a period of ten (10) years from the date of invoice with the following terms and conditions.

1. This warranty is in effect only if the structure has been assembled and installed strictly in accordance with ICON Shelter Systems, Inc.'s installation drawings and good construction practices, and has been subjected only to normal use and exposure.
2. Abnormal conditions are specifically excluded from coverage under this warranty.
3. Contingent liability is specifically excluded. ICON Shelter Systems, Inc. has the option to repair or replace any defect in materials.
4. The owner shall notify ICON Shelter Systems, Inc. to arrange for an inspection within thirty (30) days after discovery of any defect under this warranty, and before any alteration or repair is made or attempted.
5. ICON Shelter Systems, Inc. is in no way responsible for damages caused by others, including: vandalism, fire, lightning or acts of God, corrosion caused by moisture, chemicals, air or salt spray, pollution, or infestation by rodents or other vermin.
6. This limited warranty shall be null and void if the owner makes any alterations in design or to the structure in the field without prior authorization.
7. ICON Shelter Systems, Inc. shall not be responsible for insurance standards or code compliance changes that may be required in the future.
8. ICON Shelter Systems, Inc. shall not be responsible for delays due to missing, stolen, or non-conforming parts. Any rework of non-conforming parts must be authorized by ICON Shelter Systems, Inc. prior to the time that the rework is done.
9. Some fitting and field cutting of parts will be required and is normal part of construction, and will not be subject to back charges or cause for rejection.
10. In the unlikely event of failure, ICON Shelter Systems, Inc. reserves the right to alter the design, color, or contributing factors to rectify the condition and help prevent any future reoccurrence(s).
11. ICON Shelter Systems specifically excludes any implied warranty of merchantability, of fitness, or of purpose, and there are no warranties, which extend beyond the description of the face hereof.
12. Under no circumstances will ICON Shelter Systems, Inc. be responsible for any consequential or incidental damages due to breach of warranty, and such damages are specifically excluded from this warranty.
13. Pre-finished metal roof surfaces, performance thereof shall be the responsibility of the metal finisher. Warranties to the customer will be handled directly by the metal finisher. ICON Shelter Systems, Inc. assumes no warranties as to finish durability.
14. The structure's steel frame finish (unless specifically noted) is an industrial application of either a red oxide rust inhibitive primer or a finish coat of premium TGIC powder coat over e-coat primer, this process withstands the natural elements and provides a 10 year limited finish warranty. The structure will require field maintenance in the future to help prevent corrosion. Frequency of field maintenance will depend on (1) the severity of your weather conditions, (2) your storage procedures used before installation, and (3) the care taken by the installer so as to not scrape or scratch finish during installation. ICON Shelter Systems, Inc. assumes no responsibility for the finish and maintenance of finish applied by the contractor in the field.

Any Questions? Please call us at (800) 748-0985 or fax us at (616) 748-0995. You may also email us at info@iconshelters.com. Our mailing address is 1455 Lincoln Avenue, Holland, MI 49423.
Rust is unsightly, destructive, and a drain on your budget.

Fortunately, there’s a solution.

**IconSteelArmor™**

Over 50 Years of ISO Certified Industrial Steel Finishing Experience Goes into the Powder Coating Finish Applied to Your ICON Structure.
The ICON Advantage

There are three reasons the ICON powder coating system is superior to the finish of all the other suppliers:

- More steel preparation than any other supplier
- Better primer coat inside and outside the components
- Two coats of TGIC powder for the thickest finish in the industry

No other supplier takes the 8 steps ICON takes to prepare the steel components for the E-coat/Powder Coat process.

Liquid epoxy electro-deposition primer coating is superior to any spray on primer. It’s tough as nails and covers more of the steal. At right are the test results of e-coat vs no e-coat on steel parts. This is why the major auto companies use this process.

Color and clear coats of TGIC powder combine for the thickest steel finish on any shelter product. While others boast of 4 - 6 mils, ICON’s Steel Armor™ finish provides between 8 - 12 mils of thickness.
McElroy Metal Mill, Inc. warrants to the purchaser of McElroy Metal panels using Galvalume or galvanized G90 substrates with Kynar 500® or Hylar 5000® coating systems that when used in exterior applications the coating system will meet the following standards:

1. For a period of 40 years from the date of shipment, the coating system will not crack, check or peel (lose adhesion).
2. For a period of 30 years from the date of shipment, the coating system will not chalk in excess of numerical rating 9 for sidewall applications and numerical rating 8 for roof applications when measured in accordance with ASTM-D-4214-89 method D659 procedures.
3. For a period of 30 years from the date of shipment, the coating system will not change color (fades more than four (4) AE Hunter units for sidewall applications and five (5) AE Hunter units for roof applications when tested in accordance with ASTM D-2244-93 method 6.3 procedures.

Subject to the conditions, limitations and exclusions set forth below, if any McElroy panels fail to comply with the warranty specifications set forth above, McElroy agrees to repair, repairst or replace such panels, at McElroy's sole cost and expense. McElroy shall have the option of repairing, repainting or replacing the panels and may contract for such work. Any repaired, repainted or replaced panel shall be covered by this limited warranty, but only for the remainder of the period applicable to the panel originally purchased. McElroy's liability under this warranty shall be limited to the cost of labor and materials reasonably necessary to repair, repairst or replace the panels which do not meet the above specifications. All claims filed under this warranty must be presented in writing by the purchaser to McElroy during the warranty period and not more than 30 days after discovery by the purchaser of the problem for which the claim is made. All claims must reference McElroy's invoice number and be either hand delivered or sent by registered or certified mail to McElroy at 1500 Hamilton Road, Bossier City, Louisiana 71111.

THIS WARRANTY SHALL BE SUBJECT TO THE FOLLOWING CONDITIONS, LIMITATIONS AND EXCLUSIONS:

A. Orange, casco, orange, safety orange and brite red are excluded from this warranty.
B. This warranty covers only panels erected in the continental United States, Alaska and Canada, which are exposed to normal weather and atmospheric conditions.
C. This warranty is for the benefit of the purchaser only and is not transferable or assignable.
D. In determining whether the panel meets the specifications set forth above, color change shall be measured on an exposed painted surface that has been cleaned of surface soils and chalk per ASTM D-2244-93 procedures. McElroy does not warrant that color changes will be uniform.
E. This warranty does not apply to defects or failures which arise out of any of the following:
   1. The formation of rust on the panel edges or surface;
   2. Acts of God, falling objects, external forces, explosions, fire, riots, civil commotions, acts of war, radiation, harmful gases, harmful fumes, salt atmosphere or standing water due to failure to provide adequate slope and drainage;
   3. Failure to remove debris or other accumulations of foreign substances from the panels;
   4. Use in manner not intended or improper storage or handling, including but not limited to damage from condensation on the panels attributable to improper handling; or
   5. Failure of the metal substrate;
   6. Minute fracturing which may occur in proper fabrication of the building parts.
F. McElroy shall have no obligations under this warranty unless and until McElroy receives payment in full for the materials furnished.
G. The supplier of the paint coating applied to the McElroy panels and the applicator of the paint coating have made certain warranties to McElroy which are same (or substantially similar) to the warranties made by McElroy under this limited warranty. This limited warranty shall be of no further force or effect if such supplier, or its successors or assigns, can no longer perform its obligations under the coating system warranties made to McElroy.

THERE ARE NO OTHER GUARANTEES OR WARRANTIES, EXPRESSED OR IMPLIED, WHICH EXTEND BEYOND THE DESCRIPTION AS STATED HERIN, INCLUDING ANY WARRANTIES OF MERCHANTABILITY OR FITNESS FOR PURPOSE. McElroy Metal shall not be responsible for any indirect or consequential damages (such as damages to the contents or furnishings of any building) or any loss of any kind whatsoever.

REV 10/03
508504
A Superior Steel Coating

- Over 50 years of steel coating experience - more than all others combined
- The only ISO Certified steel coating system for shelters
- The most complete pre-coat treatment in the industry with 9 steps
- Automotive electro-coat primer that coats inside and outside the part
- Two coats of Super-Durable TGIC powder coating - a color and a clear coat
- Overall, the thickest steel coating in the industry at 8 - 12 mils
- A 10 year Warranty

Success in business has a lot to do with the company you keep. The same coating process that goes into your ICON structure is being used by automotive companies and agricultural manufacturers, and even used on NFL facemasks.

Why You Should Care

Most ICON, and related products, are purchased to provide a long-lasting aesthetic value, and are often placed in high-use, unsupervised areas. What will it look like in one year? Five years? Ten years. Fifty years?

What would the long term costs be to you if your product deteriorates?

- Will you have to repaint the structure every five years?
- Will your shelter rust from the inside out?
- Do you know the dangers involved in a dilapidated shelter?
- How does a deteriorated shelter affect the overall look of your public areas?
- Are there legal ramifications for allowing public spaces to become worn out?

Comparative Analysis

Coating Process Description

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<tr>
<th>Coating Step</th>
<th>ICON</th>
<th>Pool</th>
<th>Classic</th>
<th>Lightfield</th>
<th>Courtyard</th>
<th>RCP</th>
<th>Cataract Forest</th>
<th>Ultra Shelter</th>
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**Coating Process Description**

- **Shot Blasting**
  - Removes scale and etches the surface of the steel

- **Spray Clean**
  - Alkaline detergent spray penetrates and loosens dirt, grease and oils

- **Immersion Clean**
  - Same alkaline detergent immersion that reaches areas not reached by spray

- **Spray Rinse**
  - Removes remaining alkaline detergent to prevent carryover into other tanks

- **Immersion Activator**
  - Promotes formation of phosphate crystals for extended corrosion resistance

- **Zinc Phosphate**
  - Improves adhesion and corrosion performance of cathodic electrocoat

- **Immiscible Seal**
  - Seals the phosphate, improves adhesion and corrosion resistance

- **Immersion RO Rinse**
  - Removes excess sealer and provides a neutral surface ideal for electrocoating

- **Cathodic Epoxy**
  - This immersion electrocoat plates the cathodic epoxy primer onto the steel

- **1st Permeate Rinse**
  - Immersion rinse removes excess epoxy from previous tank

- **2nd Permeate Rinse**
  - Spray rinse removes remaining epoxy from previous tank

- **Empty Tank**
  - Allows for final drainage of epoxy and permeate materials before curing

- **1st Coating**
  - Application of the color coating of polyester powder finish

- **Pre-Heat Set**
  - Sets the first powder in preparation for the second coating of powder

- **2nd Coating**
  - Application of the clear coating of polyester powder finish

- **Cure**
  - Oven cure of the polyester powders to attain maximum durability and adhesion

- **Inspection**
  - Visual inspection for complete coating and test for adhesion
ALL STRUCTURAL COMPONENTS WILL BE:

- TUBE: ASTM A500 GRADE B
- PLATE: ASTM A36
- BOLTS: ASTM A325
- NUTS: ASTM A563
- WELDING: GMAW

NOTE:
COLUMN SIZE: HSS 5x5x3/16
NOTE: STANDARD DETAILS SHOWN ACTUAL BUILDING MAY VARY

DISTINCTIVE STEEL SHELTERS
WWW.ICONSHELTERS.COM
January 14, 2016

Lisa Sheppard
Glencoe Park District
999 Green Bay Rd.,
Glencoe, IL 60022-1297
847-835-7530 lsheppard@glencoeparkdistrict.com

<table>
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<tr>
<th>QTY</th>
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<td>26’ Two Tier Octagonal Shelter by Icon Shelters, Inc. 2x6 Tongue and Groove roof deck with 15 year Asphalt Shingles 6:12 Roof Slope,(5) Sides Linear Handrails, Upper and Overhead Linear Ornamentation, Vented Cupola, (5) Sides flat Bench with Wood slats, Curved Column Corbels Anchor Bolts and Templates included</td>
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<td>Column Base Covers E Coat/ Powder coating – frame only Engineering: (2) Calculation Bools and (4) Sets of drawings – includes foundation design Estimated Freight Delivered Total</td>
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Terms:
1. ‘I/We understand that all accounts are payable to Parkreation, Inc. according to the terms of their invoice, and if not paid on or before said date, are then delinquent. I/We agree to pay any and all service charges added each month to past due invoices. Terms are Net 30 days upon delivery with approved credit. All charges are due and payable in full at Parkreation, Inc., 27 E. Palatine Rd., Prospect Heights, IL 60070 unless notified in writing to the contrary. To the extent the terms and conditions of any purchase order/contract and/or any purchase order/contract confirmations are inconsistent with the terms and conditions of this signed quote, the terms and conditions of this signed quote shall prevail.
2. All pricing is valid for 30 days from the date above.
3. The above pricing (if more than one item) is based upon a package purchase. Any adjustments may be subject to a price revision.
4. Customer is responsible for the off-loading of the equipment and an accurate inventory should be taken at the time and all missing or damaged parts should be noted to the Driver. You have 60 days to report any missing or damaged parts to your sales representative.
5. Nontaxable entities are required to provide copy of tax exempt certificate or be taxed upon invoice.
6. Installation not included unless specifically quoted

Date _________ Purchaser’s Signature ___________________________ Purchaser’s Title ___________________________

Email Address ___________________________________ Special Instructions _______________________________________

Ship to address ________________________________________________________________________________________

Park Site Address _______________________________________________________________________________________

Purchaser: Lisa Sheppard

Noted: ___________________________ Date: ___________

Quotation Number: la011416

Project Name: Kalk Park

Quoted By: Lani Chaplik

___

IllinoisOffice@Parkreation.com - 27 East Palatine Road, Prospect Heights, IL 60070 - Phone 847-419-7744, Fax 847-419-7747
IndianaOffice@Parkreation.com - 204 Leeds Drive, Valparaiso, IN 46383 - Phone 888-640-1433, Fax 219-477-1951
METAL GAZEBO EXAMPLE PHOTO

GLENCOE PARK DISTRICT GAZEBO WILL HAVE A WOODEN SHAKE SHINGLE ROOF